



**Profile:** Second largest exporter of metallurgical coal in Australia, 6 Australian Coal Operations producing 32Mtpa (thermal and metallurgical), ~US\$2billion revenue, 3500 employees, MIMS Ellipse user.

**Statistics:** 31,562 SKUs across four Queensland Operations.

**Benefits:** A\$2.1million initial savings (\$1.9million inventory reduction and \$175,000 reduction in stock out and handling).

**Project** Migrated to Oniqua Analytics Solution (OAS) in 2010.

Photographs courtesy of client web site